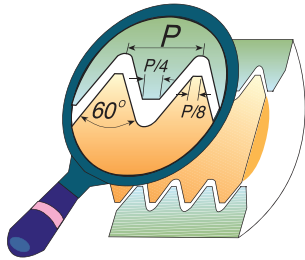


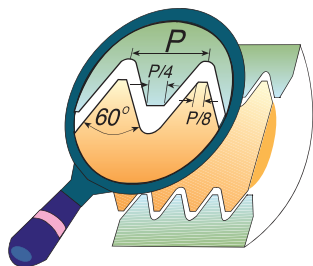
## ISO



单面铣刀片

螺距 mm		订货号 H23	螺纹 直径	订货号 H32	螺纹 直径	订货号 H45	螺纹 直径	订货号 H63	螺纹 直径
1.0	Ext.	<b>H23 E 1.0 ISO</b>							
1.0	Int.	<b>H23 I 1.0 ISO</b>	≥ M26	<b>H32 I 1.0 ISO</b>	≥ M34				
1.5	Ext.	<b>H23 E 1.5 ISO</b>		<b>H32 E 1.5 ISO</b>		<b>H45 E 1.5 ISO</b>			
1.5	Int.	<b>H23 I 1.5 ISO</b>	≥ M27	<b>H32 I 1.5 ISO</b>	≥ M35	<b>H45 I 1.5 ISO</b>	≥ M50	<b>H63 I 1.5 ISO</b>	≥ M68
2.0	Ext.	<b>H23 E 2.0 ISO</b>		<b>H32 E 2.0 ISO</b>		<b>H45 E 2.0 ISO</b>			
2.0	Int.	<b>H23 I 2.0 ISO</b>	≥ M28	<b>H32 I 2.0 ISO</b>	≥ M36	<b>H45 I 2.0 ISO</b>	≥ M50	<b>H63 I 2.0 ISO</b>	≥ M70
3.0	Ext.	<b>H23 E 3.0 ISO</b>		<b>H32 E 3.0 ISO</b>					
3.0	Int.	<b>H23 I 3.0 ISO</b>	≥ M30	<b>H32 I 3.0 ISO</b>	≥ M38	<b>H45 I 3.0 ISO</b>	≥ M52	<b>H63 I 3.0 ISO</b>	≥ M70
3.5	Ext.								
3.5	Int.	<b>H23 I 3.5 ISO</b>	≥ M30	<b>H32 I 3.5 ISO</b>		<b>H45 I 3.5 ISO</b>			
4.0	Ext.			<b>H32 E 4.0 ISO</b>					
4.0	Int.	<b>H23 I 4.0 ISO</b>	≥ M36	<b>H32 I 4.0 ISO</b>	≥ M40	<b>H45 I 4.0 ISO</b>	≥ M56	<b>H63 I 4.0 ISO</b>	≥ M72
4.5	Ext.								
4.5	Int.			<b>H32 I 4.5 ISO</b>	≥ M42	<b>H45 I 4.5 ISO</b>			
5.0	Ext.								
5.0	Int.			<b>H32 I 5.0 ISO</b>	≥ M48	<b>H45 I 5.0 ISO</b>			
5.5	Ext.								
5.5	Int.					<b>H45 I 5.5 ISO</b>	≥ M56		
6.0	Ext.								
6.0	Int.					<b>H45 I 6.0 ISO</b>	≥ M64	<b>H63 I 6.0 ISO</b>	≥ M76
适用刀杆		<b>SRH23-2</b>		<b>SRH32-5</b>		<b>SRH45-6</b>		<b>SRH63-9</b>	
				<b>SRH32-5 M</b>		<b>SRH45-6 M</b>			

## UN



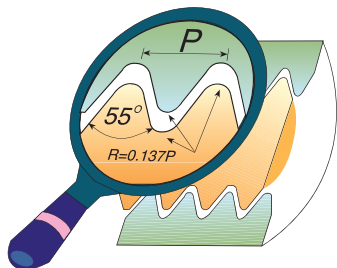
单面铣刀片

螺距 TPI		订货号 H23	螺纹 直径	订货号 H32	螺纹 直径	订货号 H45	螺纹 直径	订货号 H63	螺纹 直径
32	Ext.								
32	Int.	<b>H23 I 32 UN</b>	≥ 1"						
24	Ext.			<b>H32 E 24 UN</b>					
24	Int.	<b>H23 I 24 UN</b>	≥ 1"						
20	Ext.	<b>H23 E 20 UN</b>		<b>H32 E 20 UN</b>					
20	Int.	<b>H23 I 20 UN</b>	≥ 1"	<b>H32 I 20 UN</b>	≥ 1 3/8"				
18	Ext.	<b>H23 E 18 UN</b>		<b>H32 E 18 UN</b>					
18	Int.	<b>H23 I 18 UN</b>	≥ 1 1/16"	<b>H32 I 18 UN</b>	≥ 1 3/8"				
16	Ext.	<b>H23 E 16 UN</b>		<b>H32 E 16 UN</b>					
16	Int.	<b>H23 I 16 UN</b>	≥ 1 1/16"	<b>H32 I 16 UN</b>	≥ 1 3/8"	<b>H45 I 16 UN</b>	≥ 2"	<b>H63 I 16 UN</b>	≥ 2 3/4"
14	Ext.	<b>H23 E 14 UN</b>							
14	Int.	<b>H23 I 14 UN</b>	≥ 1 1/8"						
12	Ext.	<b>H23 E 12 UN</b>		<b>H32 E 12 UN</b>					
12	Int.	<b>H23 I 12 UN</b>	≥ 1 1/8"	<b>H32 I 12 UN</b>	≥ 1 7/16"	<b>H45 I 12 UN</b>	≥ 2"	<b>H63 I 12 UN</b>	≥ 2 3/4"
10	Ext.	<b>H23 E 10 UN</b>							
10	Int.	<b>H23 I 10 UN</b>	≥ 1 1/8"						
8	Ext.	<b>H23 E 8 UN</b>		<b>H32 E 8 UN</b>					
8	Int.	<b>H23 I 8 UN</b>	≥ 1 3/16"	<b>H32 I 8 UN</b>	≥ 1 1/2"	<b>H45 I 8 UN</b>	≥ 2 1/4"	<b>H63 I 8 UN</b>	≥ 3"
7	Ext.	<b>H23 E 7 UN</b>							
7	Int.	<b>H23 I 7 UN</b>	≥ 1 1/4"						
6	Ext.			<b>H32 E 6 UN</b>					
6	Int.			<b>H32 I 6 UN</b>	≥ 1 5/8"	<b>H45 I 6 UN</b>	≥ 2 1/4"	<b>H63 I 6 UN</b>	≥ 3"
5	Ext.								
5	Int.			<b>H32 I 5 UN</b>	≥ 1 3/4"				
4.5	Ext.								
4.5	Int.					<b>H45 I 4.5 UN</b>	≥ 2 1/4"		
4	Ext.								
4	Int.					<b>H45 I 4 UN</b>	≥ 2 1/2"	<b>H63 I 4 UN</b>	≥ 3"

适用刀杆	SRH23-2	SRH32-5	SRH45-6	SRH63-9
		SRH32-5 M	SRH45-6 M	

## Whitworth

内外螺纹共用



单面铣刀片

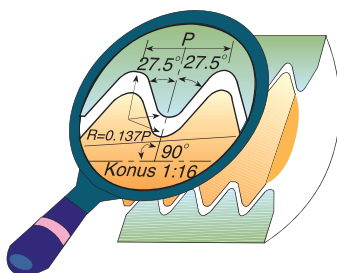


螺距 TPI	订货号 H23	螺纹 直径	订货号 H32	螺纹 直径	订货号 H45	螺纹 直径	订货号 H63	螺纹 直径
14	<b>H23-14 W</b>	Int. G 7/8" Ex. ≥ G 1/2"	<b>H32-14 W</b>	Ex. ≥ G 1/2"				
11	<b>H23-11 W</b>	≥ G 1"	<b>H32-11 W</b>	Int. ≥ G 1 1/8" Ex. ≥ G 1"	<b>H45-11 W</b>	Int. ≥ G 1 5/8" Ex. ≥ G 1"	<b>H63-11 W</b>	Int. ≥ G 2 3/8" Ex. ≥ G 1"

适用刀杆	<b>SRH23-2</b>	<b>SRH32-5</b>	<b>SRH45-6</b>	<b>SRH63-9</b>
		<b>SRH32-5 M</b>	<b>SRH45-6 M</b>	

## BSPT

内外螺纹共用



单面铣刀片

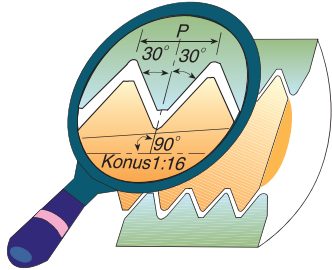


螺距 TPI	订货号 H23	螺纹 直径	订货号 H32	螺纹 直径	订货号 H45	螺纹 直径	订货号 H23	螺纹 直径
11	<b>H23-11 BSPT</b>	≥ 1" BSPT	<b>H32-11 BSPT</b>	Int. ≥ 1 1/8" BSPT Ex. ≥ 1" BSPT	<b>H45-11 BSPT</b>	Int. ≥ 1 3/4" BSPT Ex. ≥ 1" BSPT	<b>H63-11 BSPT</b>	Int. ≥ 2 1/2" BSPT Ex. ≥ 1" BSPT

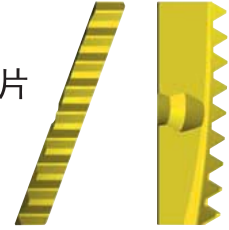
适用刀杆	<b>SRH23-2</b>	<b>SRH32-5</b>	<b>SRH45-6</b>	<b>SRH63-9</b>
		<b>SRH32-5 M</b>	<b>SRH45-6 M</b>	

## NPT

内外螺纹共用



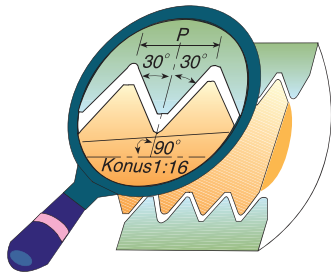
单面铣刀片



螺距 TPI	订货号 H23	螺纹 直径	订货号 H32	螺纹 直径	订货号 H45	螺纹	订货号 H63	螺纹 直径
11.5	<b>H23-11.5 NPT</b>	1" - 2" NPT	<b>H32-11.5 NPT</b>	Int. 1 1/4" - 2" NPT Ext. 1" - 2" NPT	<b>H45-11.5 NPT</b>	Int. 2" NPT Ext. 1" - 2" NPT	<b>H63-11.5 NPT</b>	Ext. 1" - 2" NPT
8					<b>H45 - 8 NPT</b>	2 1/2" - 3" NPT	<b>H63 - 8 NPT</b>	2 1/2" - 3" NPT
适用 刀杆	<b>SRH23-2</b>		<b>SRH32-5</b>		<b>SRH45-6</b>		<b>SRH63-9</b>	
			<b>SRH32-5 M</b>		<b>SRH45-6 M</b>			

## NPTF

内外螺纹共用



单面铣刀片



螺距 TPI	订货号 H23	螺纹 直径	订货号 H32	螺纹 直径
11.5	<b>H23-11.5 NPTF</b>	1" - 2" NPTF	<b>H32-11.5 NPTF</b>	Int. 1 1/4" - 2" NPTF Ext. 1" - 2" NPTF
适用 刀杆	<b>SRH23-2</b>		<b>SRH32-5</b>	
			<b>SRH32-5 M</b>	

## 螺旋铣刀片

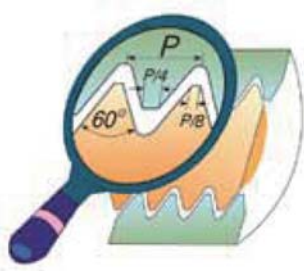


R	订货号 H23	订货号 H32	订货号 H45	订货号 H63
0.2	H23 F R 0.2	H32 F R 0.2	H45 F R 0.2	H63 F R 0.2
0.5	H23 F R 0.5	H32 F R 0.5	H45 F R 0.5	H63 F R 0.5
1.0	H23 F R 1.0	H32 F R 1.0	H45 F R 1.0	H63 F R 1.0
1.5			H45 F R 1.5	H63 F R 1.5
2.0			H45 F R 2.0	H63 F R 2.0

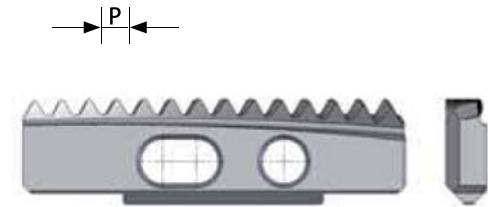
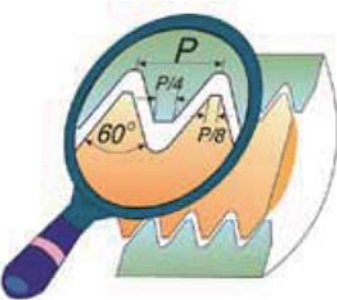
适用 刀杆	SRH23-2	SRH32-5	SRH45-6	SRH63-9
		SRH32-5 M	SRH45-6 M	

## 刀片 ISO



刀片尺寸	螺距 mm	M 粗牙	M 细牙	订货号	刀杆
H13	1.0		≥ 15	H13 I 1.0 ISO	SRH 13 - 1
	1.5		≥ 16	H13 I 1.5 ISO	
	2.0	M16	≥ 16	H13 I 2.0 ISO	
H15	1.0		≥ 17	H15 I 1.0 ISO	SRH 15 - 1
	1.5		≥ 17	H15 I 1.5 ISO	
	2.0		≥ 18	H15 I 2.0 ISO	
	2.5	M18		H15 I 2.5 ISO	
H17	1.0		≥ 19	H17 I 1.0 ISO	SRH 17 - 2
	1.5		≥ 19	H17 I 1.5 ISO	
	2.0		≥ 20	H17 I 2.0 ISO	
	2.5	M20, M22		H17 I 2.5 ISO	
H19	2.0		≥ 22	H19 I 2.0 ISO	SRH 19 - 3
	3.0	M24, M27		H19 I 3.0 ISO	

## UN



刀片尺寸	螺距 TPI	UN	UNC	UNF	UNS	订货号	刀杆
H13	16	5/8				H13 I 16 UN	SRH 13 - 1
	14				5/8	H13 I 14 UN	
	12	11/16				H13 I 12 UN	
H15	16	11/16		3/4		H15 I 16 UN	SRH 15 - 1
	14				3/4	H15 I 14 UN	
	12	3/4, 13/16				H15 I 12 UN	
	10		3/4			H15 I 10 UN	
H17	16	13/16				H17 I 16 UN	SRH 17 - 2
	14			7/8		H17 I 14 UN	
	12	7/8				H17 I 12 UN	
	9		7/8			H17 I 9 UN	
H19	12	15/16, 11/16		1		H19 I 12 UN	SRH 19 - 3
	8	11/16, 11/8	1			H19 I 8 UN	

## BSP (G)

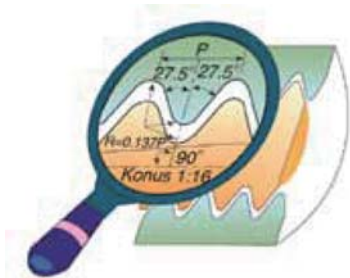


内外螺纹共用



刀片尺寸	螺距 TPI	螺纹	订货号	刀杆
H13	19	G 3/8	<b>H13-19W</b>	SRH 13 - 1
H15	14	G 1/2	<b>H15-14W</b>	SRH 15 - 1
H17	14	G 1/2 - 5/8	<b>H17-14W</b>	SRH 17 - 2
	11	G ≥ 1"	<b>H17-11 W</b>	
H19	14	G 3/4 - 7/8	<b>H19-14W</b>	SRH 19 - 3
	11	G ≥ 1"	<b>H19-11 W</b>	

## BSPT

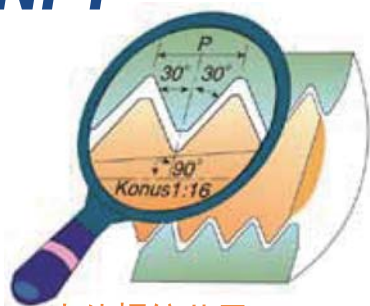


内外螺纹共用



刀片尺寸	螺距 TPI	螺纹	订货号	刀杆
H13	19	3/8	<b>H13- 19 BSPT</b>	SRH 13 - 1
H15	14	1/2 - 3/4	<b>H15- 14 BSPT</b>	SRH 15 - 1
H17	14	1/2 - 3/4	<b>H17- 14 BSPT</b>	SRH 17 - 2

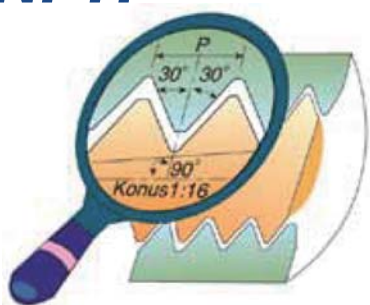
## NPT



内外螺纹共用

刀片尺寸	螺距 TPI	螺纹	订货号	刀杆
H13	18	3/8	H13- 18 NPT	SRH 13 - 1
H15	14	1/2 - 3/4	H15- 14 NPT	SRH 15 - 1
H17	14	1/2 - 3/4	H17- 14 NPT	SRH 17 - 2

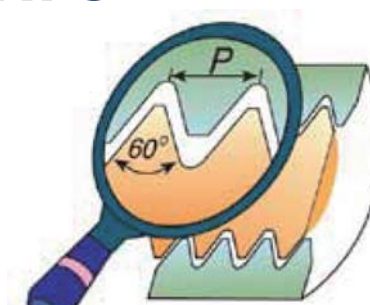
## NPTF



内外螺纹共用

刀片尺寸	螺距 TPI	螺纹	订货号	刀杆
H13	18	3/8	H13- 18 NPTF	SRH 13 - 1
H15	14	1/2 - 3/4	H15- 14 NPTF	SRH 15 - 1
H17	14	1/2 - 3/4	H17- 14 NPTF	SRH 17 - 2

## NPS



内外螺纹共用

刀片尺寸	螺距 TPI	螺纹	订货号	刀杆
H13	18	3/8	H13- 18 NPS	SRH 13 - 1
H15	14	1/2 - 3/4	H15- 14 NPS	SRH 15 - 1
H17	14	1/2 - 3/4	H17- 14 NPS	SRH 17 - 2