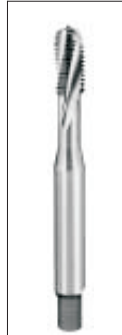
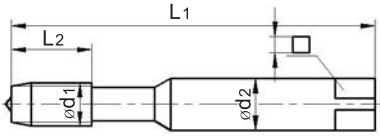


MJ 机用丝锥

公制航空航天螺纹

DIN 250



DIN
371

MJ

Hole Type 底孔形状									
Material of Application 加工材料 ▶▶ 161~176	航空材料 高温合金 钛合金								
Thread Depth 螺纹深度	2xd ₁								
Chamfer form 切削锥型	C/2.5-3								
Nut and Spiral angle 槽型及螺旋角	15度右旋								
Characters of Tap 丝锥特性: 短锥EF, 跳齿AT, 倒锥BT, 两个槽DF, 油槽OF, 内冷IC, 高效HS, 左螺纹LT, 加长柄LS, 粉末冶金PM, 硬质合金HM	PM								
Coating 涂层/热处理(渗碳NT, 蒸汽处理ST)									
Tolerance 公差	4HX								
Material of Tap 丝锥材质	PM								
Catalogue NO. 货号	1354.10.0								
Type of Tap 丝锥标识	1R15AO								
Ød ₁ 螺距 底孔直径 L ₁ L ₂ d ₂ □									
MJ 3 0.5 2.6 56 11 3.5 2.7	●								
MJ 4 0.7 3.4 63 13 4.5 3.4	●								
MJ 5 0.8 4.3 70 15 6 4.9	●								
MJ 6 1 5.1 80 17 6 4.9	●								
MJ 8 1 7.1 90 17 8 6.2	●								
MJ 8 1.25 6.9 90 20 8 6.2	●								
MJ 10 1.25 8.9 100 18 10 8	●								
MJ 10 1.5 8.6 100 22 4.5 8	●								