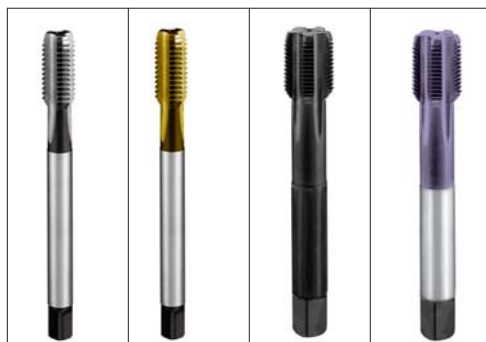
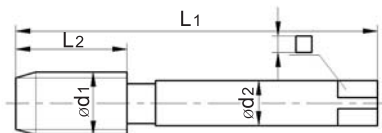


## G (BSP) 机用丝锥 英制惠氏管螺纹 DIN EN10226-1



G(BSP)

|   |                     |                     |                    |                    |    |      |   |   |   |   |
|---|---------------------|---------------------|--------------------|--------------------|----|------|---|---|---|---|
| <b>Hole Type 底孔形状</b>   |                     |                     |                    |                    |    |      |   |   |   |   |
| <b>Material of Application 加工材料</b> ▶ 161~176   | 韧性材料<br>合金钢<br>短屑材料 | 韧性材料<br>合金钢<br>短屑材料 | 铸铁<br>短屑铸铝<br>短屑材料 | 铸铁<br>短屑铸铝<br>短屑材料 |    |      |   |   |   |   |
| <b>Thread Depth 螺纹深度</b>  | 2xd1                |                     | 3xd1               |                    |    |      |   |   |   |   |
| <b>Chamfer form 切削锥型</b>  | C/2.5-3             | C/2.5-3             | C/2.5-3            | C/2.5-3            |    |      |   |   |   |   |
| <b>Nut and Spiral angle 槽型及螺旋角</b>  | 直槽                  | 直槽                  | 直槽                 | 直槽                 |    |      |   |   |   |   |
| <b>Characters of Tap 丝锥特性</b> : 短锥EF, 跳齿AT, 倒锥BT, 两个槽DF, 油槽OF, 内冷IC, 高效HS, 左螺纹LT, 加长柄LS, 粉末冶金PM, 硬质合金HM |                     |                     |                    |                    |    |      |   |   |   |   |
| <b>Coating 涂层/热处理</b> (渗碳NT, 蒸汽处理ST)  |                     | TiN                 | NT                 | TIALN              |    |      |   |   |   |   |
| <b>Tolerance 公差</b>   |                     |                     |                    |                    |    |      |   |   |   |   |
| <b>Material of Tap 丝锥材质</b>   | HSS-CO              | HSS-CO              | HSS-CO             | HSS-CO             |    |      |   |   |   |   |
| <b>Catalogue NO. 货号</b>   | 5010.00.0           | 5010.00.3           | 5020.00.1          | 5020.00.5          |    |      |   |   |   |   |
| <b>Type of Tap 丝锥标识</b>   | 5SFHQ               | 5SFHQ               | 5SFGG              | 5SFGG              |    |      |   |   |   |   |
| <b>Ød1 牙数/英寸 底孔直径</b>   | <b>L1</b>           | <b>L2</b>           | <b>d2</b>          | <b>□</b>           |    |      |   |   |   |   |
| <b>G 1/16</b>   | 28                  | 6.8                 | 56                 | 22                 | 6  | 4.9  | ● | ● | ● | ● |
| <b>G 1/8</b>  | 28                  | 8.8                 | 63                 | 20                 | 7  | 5.5  | ● | ● | ● | ● |
| <b>G 1/4</b>  | 19                  | 11.8                | 70                 | 22                 | 11 | 9    | ● | ● | ● | ● |
| <b>G 3/8</b>  | 19                  | 15.25               | 70                 | 22                 | 12 | 9    | ● | ● | ● | ● |
| <b>G 1/2</b>  | 14                  | 19.0                | 80                 | 22                 | 16 | 12   | ● | ● | ● | ● |
| <b>G 5/8</b>  | 14                  | 21.0                | 80                 | 22                 | 18 | 14.5 | ● | ● | ● | ● |
| <b>G 3/4</b>  | 14                  | 24.5                | 90                 | 22                 | 20 | 16   | ● | ● | ● | ● |
| <b>G 7/8</b>  | 14                  | 28.25               | 90                 | 22                 | 22 | 18   | ● | ● | ● | ● |
| <b>G 1</b>  | 11                  | 30.75               | 100                | 25                 | 25 | 20   | ● | ● | ● | ● |
| <b>G 1 1/8</b>  | 11                  | 35.5                | 125                | 40                 | 28 | 22   | ● | ● | ● | ● |
| <b>G 1 1/4</b>  | 11                  | 39.5                | 125                | 40                 | 32 | 24   | ● | ● | ● | ● |
| <b>G 1 3/8</b>  | 11                  | 42.0                | 125                | 40                 | 36 | 29   | ● | ● | ● | ● |
| <b>G 1 1/2</b>  | 11                  | 45.0                | 140                | 40                 | 36 | 29   | ● | ● | ● | ● |
| <b>G 1 3/4</b>  | 11                  | 51.0                | 140                | 40                 | 40 | 32   | ● | ● | ● | ● |
| <b>G 2</b>  | 11                  | 57.0                | 160                | 40                 | 45 | 35   | ● | ● | ● | ● |

\* 订购实例1: 货号, 螺纹尺寸及公差, 例如 1020.60.1, M6-6HX

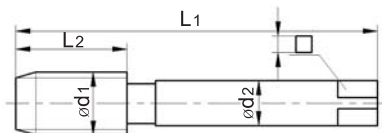
\* 订购实例2: 型号(=标识-特性-涂层), 螺纹尺寸及公差, 例如 1 SFGG-IC-NT, M6-6HX

\* 带有●为标准在库

DIN  
5156

|                    |                    |                    |                     |                     |                     | 底孔形状            |       |        |  |
|--------------------|--------------------|--------------------|---------------------|---------------------|---------------------|-----------------|-------|--------|--|
| 普通钢<br>合金钢<br>长屑铸铝 | 普通钢<br>合金钢<br>长屑铸铝 | 普通钢<br>合金钢<br>长屑铸铝 | 不锈钢<br>高温合金<br>难加工钢 | 不锈钢<br>高温合金<br>难加工钢 | 不锈钢<br>高温合金<br>难加工钢 | 加工材料            |       |        |  |
| 3xd1               |                    |                    |                     |                     |                     | 螺纹深度            |       |        |  |
| B/4-5              | B/4-5              | B/4-5              | B/4-5               | B/4-5               | B/4-5               | 切削锥型            |       |        |  |
| 直槽左刃倾              | 直槽左刃倾              | 直槽左刃倾              | 直槽左刃倾               | 直槽左刃倾               | 直槽左刃倾               | 槽型及螺旋角          |       |        |  |
|                    |                    |                    |                     |                     |                     | 特性              |       |        |  |
| TIN                |                    | ST                 |                     | TiNOX               |                     | ST              |       | 涂层/热处理 |  |
|                    |                    |                    |                     |                     |                     | 公差              |       |        |  |
| HSS-CO             | HSS-CO             | HSS-CO             | HSS-CO              | HSS-CO              | HSS-CO              | 丝锥材质            |       |        |  |
| 5110.00.0          | 5110.00.3          | 5110.00.2          | 5130.00.0           | 5130.00.6           | 5130.00.2           | 货号              |       |        |  |
| 5SLNS              | 5SLNS              | 5SLNS              | 5SLVA               | 5SLVA               | 5SLVA               | 丝锥标识            |       |        |  |
|                    |                    |                    |                     |                     |                     | Ød <sub>1</sub> | 牙数/英寸 | 底孔直径   |  |
| ●                  | ●                  | ●                  | ●                   | ●                   | ●                   | G 1/16          | 28    | 6.8    |  |
| ●                  | ●                  | ●                  | ●                   | ●                   | ●                   | G 1/8           | 28    | 8.8    |  |
| ●                  | ●                  | ●                  | ●                   | ●                   | ●                   | G 1/4           | 19    | 11.8   |  |
| ●                  | ●                  | ●                  | ●                   | ●                   | ●                   | G 3/8           | 19    | 15.25  |  |
| ●                  | ●                  | ●                  | ●                   | ●                   | ●                   | G 1/2           | 14    | 19.0   |  |
| ●                  | ●                  | ●                  | ●                   | ●                   | ●                   | G 5/8           | 14    | 21.0   |  |
| ●                  | ●                  | ●                  | ●                   | ●                   | ●                   | G 3/4           | 14    | 24.5   |  |
| ●                  | ●                  | ●                  | ●                   | ●                   | ●                   | G 7/8           | 14    | 28.25  |  |
| ●                  | ●                  | ●                  | ●                   | ●                   | ●                   | G 1             | 11    | 30.75  |  |
| ●                  | ●                  | ●                  | -                   | -                   | -                   | G 1 1/8         | 11    | 35.5   |  |
| ●                  | ●                  | ●                  | -                   | -                   | -                   | G 1 1/4         | 11    | 39.5   |  |
| ●                  | ●                  | ●                  | -                   | -                   | -                   | G 1 3/8         | 11    | 42.0   |  |
| ●                  | ●                  | ●                  | -                   | -                   | -                   | G 1 1/2         | 11    | 45.0   |  |
| ●                  | ●                  | ●                  | -                   | -                   | -                   | G 1 3/4         | 11    | 51.0   |  |
| ●                  | ●                  | ●                  | -                   | -                   | -                   | G 2             | 11    | 57.0   |  |

## G (BSP) 机用丝锥 英制惠氏管螺纹 DIN EN10226-1



|   |                    |                     |                     |                     |                     |                    |
|---|--------------------|---------------------|---------------------|---------------------|---------------------|--------------------|
| <b>Hole Type 底孔形状</b>   |                    |                     |                     |                     |                     |                    |
| <b>Material of Application 加工材料</b> ▶ 161~176   | 普通钢<br>合金钢<br>长屑铸铝 | 不锈钢<br>高温合金<br>难加工钢 | 不锈钢<br>高温合金<br>难加工钢 | 不锈钢<br>高温合金<br>难加工钢 | 不锈钢<br>高温合金<br>难加工钢 | 普通钢<br>合金钢<br>长屑铸铝 |
| <b>Thread Depth 螺纹深度</b>  | 2Xd1               |                     | 2.5xd1              |                     |                     | 3xd1               |
| <b>Chamfer form 切削锥型</b>  | C/2.5-3            | C/2.5-3             | C/2.5-3             | C/2.5-3             | C/2.5-3             | C/2.5-3            |
| <b>Nut and Spiral angle 槽型及螺旋角</b>  | 15度右旋              | 15度右旋               | 35度右旋               | 35度右旋               | 35度右旋               | 40度右旋              |
| <b>Characters of Tap 丝锥特性</b> : 短锥EF, 跳齿AT, 倒锥BT, 两个槽DF, 油槽OF, 内冷IC, 高效HS, 左螺纹LT, 加长柄LS, 粉末冶金PM, 硬质合金HM |                    |                     |                     |                     |                     |                    |
| <b>Coating 涂层/热处理</b> (渗碳NT, 蒸汽处理ST)  |                    |                     |                     | TiNOX               | ST                  |                    |
| <b>Tolerance 公差</b>   |                    |                     |                     |                     |                     |                    |
| <b>Material of Tap 丝锥材质</b>   | HSS-CO             | HSS-CO              | HSS-CO              | HSS-CO              | HSS-CO              | HSS-CO             |
| <b>Catalogue NO. 货号</b>   | 5310.00.0          | 5330.00.0           | 5530.00.0           | 5530.00.6           | 5530.00.2           | 5610.00.0          |
| <b>Type of Tap 丝锥标识</b>   | 5R15NS             | 5R15VA              | 5R35VA              | 5R35VA              | 5R35VA              | 5R40NS             |
| <b>Ød1 牙数/英寸 底孔直径</b>   | <b>L1</b>          | <b>L2</b>           | <b>d2</b>           | <b>□</b>            |                     |                    |
| <b>G 1/16</b> 28 6.8 56 22 6 4.9  | ●                  | ●                   | ●                   | ●                   | ●                   | ●                  |
| <b>G 1/8</b> 28 8.8 63 20 7 5.5   | ●                  | ●                   | ●                   | ●                   | ●                   | ●                  |
| <b>G 1/4</b> 19 11.8 70 22 11 9   | ●                  | ●                   | ●                   | ●                   | ●                   | ●                  |
| <b>G 3/8</b> 19 15.25 70 22 12 9  | ●                  | ●                   | ●                   | ●                   | ●                   | ●                  |
| <b>G 1/2</b> 14 19.0 80 22 16 12  | ●                  | ●                   | ●                   | ●                   | ●                   | ●                  |
| <b>G 5/8</b> 14 21.0 80 22 18 14.5  | ●                  | ●                   | ●                   | ●                   | ●                   | ●                  |
| <b>G 3/4</b> 14 24.5 90 22 20 16  | ●                  | ●                   | ●                   | ●                   | ●                   | ●                  |
| <b>G 7/8</b> 14 28.25 90 22 22 18   | ●                  | ●                   | ●                   | ●                   | ●                   | ●                  |
| <b>G 1</b> 11 30.75 100 25 25 20  | ●                  | ●                   | ●                   | ●                   | ●                   | ●                  |
| <b>G 1 1/8</b> 11 35.5 125 40 28 22   | -                  | -                   | -                   | -                   | -                   | -                  |
| <b>G 1 1/4</b> 11 39.5 125 40 32 24   | -                  | -                   | -                   | -                   | -                   | -                  |
| <b>G 1 3/8</b> 11 42.0 125 40 36 29   | -                  | -                   | -                   | -                   | -                   | -                  |
| <b>G 1 1/2</b> 11 45.0 140 40 36 29   | -                  | -                   | -                   | -                   | -                   | -                  |
| <b>G 1 3/4</b> 11 51.0 140 40 40 32   | -                  | -                   | -                   | -                   | -                   | -                  |
| <b>G 2</b> 11 57.0 160 40 45 35   | -                  | -                   | -                   | -                   | -                   | -                  |

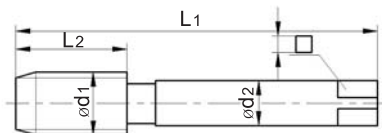
\* 订购实例1: 货号, 螺纹尺寸及公差, 例如 1020.60.1, M6-6HX

\* 订购实例2: 型号(=标识-特性-涂层), 螺纹尺寸及公差, 例如 1 SFGG-IC-NT, M6-6HX

\* 带有●为标准在库



## G (BSP) 机用挤压丝锥 英制惠氏管螺纹 DIN EN10226-1



DIN  
5156

G(BSP)

|   |                    |                    |      |     |    |      |   |   |  |  |  |
|---|--------------------|--------------------|------|-----|----|------|---|---|--|--|--|
| Hole Type 底孔形状  |                    |                    |      |     |    |      |   |   |  |  |  |
| Material of Application 加工材料 ▶ 161~176  | 普通钢<br>合金钢<br>塑性材料 | 普通钢<br>合金钢<br>塑性材料 |      |     |    |      |   |   |  |  |  |
| Thread Depth 螺纹深度   | 3xd1               |                    |      |     |    |      |   |   |  |  |  |
| Chamfer form 切削锥型   | C/2.5-3            | C/2.5-3            |      |     |    |      |   |   |  |  |  |
| Nut and Spiral angle 槽型及螺旋角   | 挤压丝锥               | 挤压丝锥               |      |     |    |      |   |   |  |  |  |
| Characters of Tap 丝锥特性: 短锥EF, 跳齿AT, 倒锥BT, 两个槽DF, 油槽OF, 内冷IC, 高效HS, 左螺纹LT, 加长柄LS, 粉末冶金PM, 硬质合金HM |                    | OF                 |      |     |    |      |   |   |  |  |  |
| Coating 涂层/热处理(渗碳NT, 蒸汽处理ST)  | NT                 | NT                 |      |     |    |      |   |   |  |  |  |
| Tolerance 公差  |                    |                    |      |     |    |      |   |   |  |  |  |
| Material of Tap 丝锥材质  | HSS-CO             | HSS-CO             |      |     |    |      |   |   |  |  |  |
| Catalogue NO. 货号  | 5910.00.1          | 5910.50.1          |      |     |    |      |   |   |  |  |  |
| Type of Tap 丝锥标识  | 5CFNS              | 5CFNS              |      |     |    |      |   |   |  |  |  |
| Ød1 牙数/英寸底孔直径   | L1                 | L2                 | d2   | □   |    |      |   |   |  |  |  |
| G 1/16  | 28                 | 6.8                | 7.3  | 90  | 6  | 4.9  | ● | ● |  |  |  |
| G 1/8   | 28                 | 8.8                | 9.3  | 90  | 7  | 5.5  | ● | ● |  |  |  |
| G 1/4   | 19                 | 11.8               | 12.5 | 100 | 11 | 9    | ● | ● |  |  |  |
| G 3/8   | 19                 | 15.25              | 16.0 | 100 | 12 | 9    | ● | ● |  |  |  |
| G 1/2   | 14                 | 20.1               | 20.1 | 125 | 16 | 12   | ● | ● |  |  |  |
| G 5/8   | 14                 | 21.0               | -    | 125 | 18 | 14.5 | - | - |  |  |  |
| G 3/4   | 14                 | 24.5               | -    | 140 | 20 | 16   | - | - |  |  |  |
| G 7/8   | 14                 | 28.25              | -    | 150 | 22 | 18   | - | - |  |  |  |
| G 1   | 11                 | 30.75              | -    | 160 | 25 | 20   | - | - |  |  |  |
| G 1 1/8   | 11                 | 35.5               | -    | 170 | 28 | 22   | - | - |  |  |  |
| G 1 1/4   | 11                 | 39.5               | -    | 170 | 32 | 24   | - | - |  |  |  |
| G 1 1/2   | 11                 | 45.0               | -    | 190 | 36 | 29   | - | - |  |  |  |
| G 1 3/4   | 11                 | 51.0               | -    | 190 | 40 | 32   | - | - |  |  |  |
| G 2   | 11                 | 57.0               | -    | 220 | 45 | 35   | - | - |  |  |  |

\* 订购实例1: 货号, 螺纹尺寸及公差, 例如 1020.60.1, M6-6HX  
 \* 订购实例2: 型号(=标识-特性-涂层), 螺纹尺寸及公差, 例如 1 SFGG-IC-NT, M6-6HX  
 \* 带有●为标准在库